

Work Order ID 114853

March-14-14 3:18:37 PM

114853

Page 1

Item ID: D3501-1

Revision ID:

Item Name: Bushing

Start Date: 21/03/2014 **Start Qty:** 100.00

100

Required Date: 24/03/2014 **Req'd Qty:** 100.00

100

Reference:

Approvals: Process Plan: _____ **Date:** _____

Accept

N900040100

Setup

Start

NS1

Stop

NS2

QC: _____ **Date:** _____

Cust Item ID:

Customer:

Tooling: _____ **Date:** _____

Run

Start

NR1

SPC (Y/N): _____ **Date:** _____

Stop

NR2

**Sequence ID/
Work Center ID** **Operation
Description**

**Set Up/
Run Hours** **Tool ID** **Tool #** **Plan
Code** **Accept
Qty** **Reject
Qty** **Reject
Number** **Insp.
Stamp**

Draw Nbr	Revision Nbr	
D3501	Rev A	

100

100

Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

1-TURN AS PER FOLIO FA650 & DWG D3501 ,FOLIO
REV:_____ DWG REV: A 2-DEBURR AS REQUIRED

0.00

Fk 14/03/17

102

103

J

14/03/18

110

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Fk 14/03/17

102

103

J

14/03/18

120

120

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

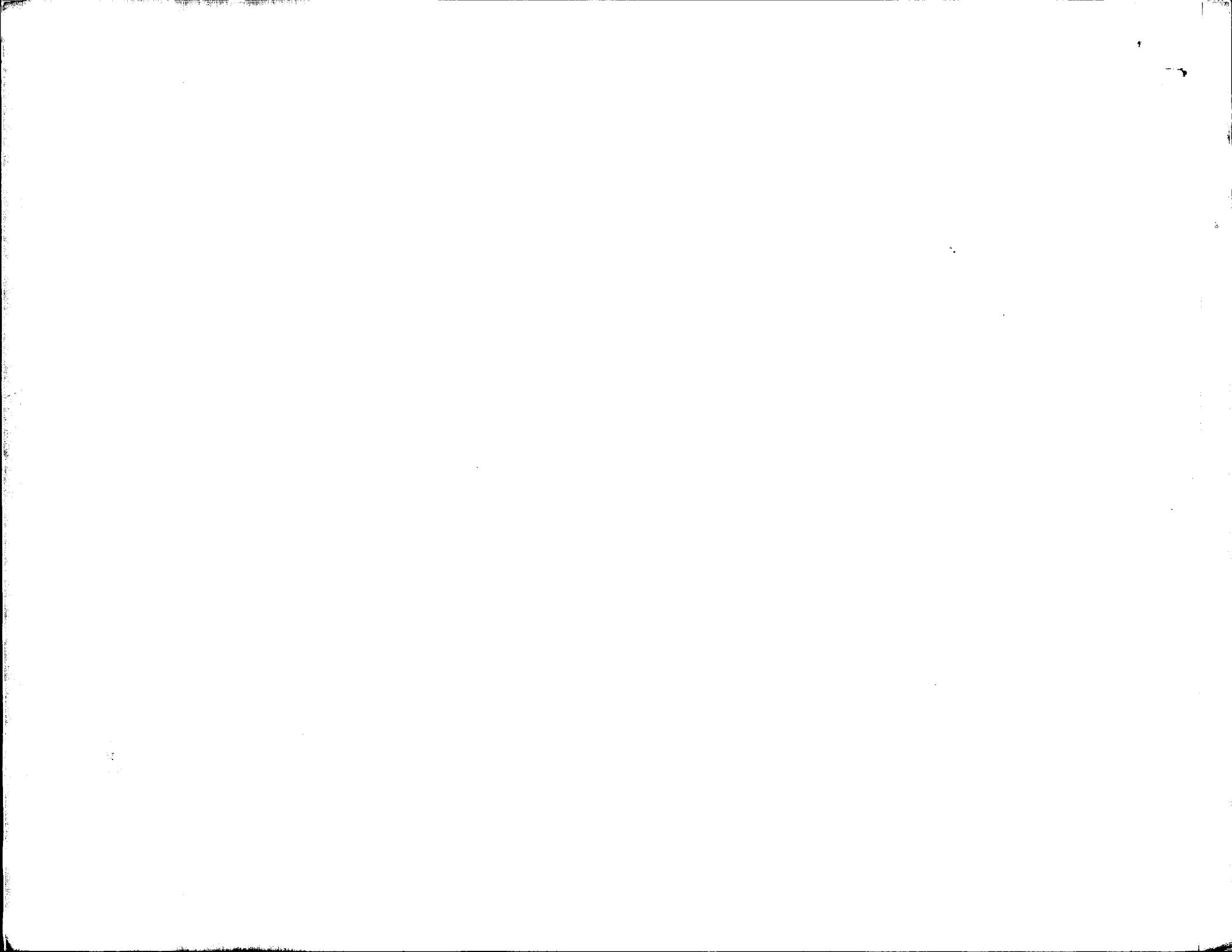
14/03/19

102

DAS

40

9-89



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114853

Page 2

Item ID: D3501-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Bushing

Stop

NS2

Start Date: 21/03/2014 **Start Qty:** 100.00

100

Cust Item ID:

Required Date: 24/03/2014 **Req'd Qty:** 100.00

100

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run

Start

NR1

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

NR2

**Sequence ID/
Work Center ID**

**Operation
Description**

130

Identify as per dwg & Stock Location: ST052

130

Packaging

Packaging

140

QC21- Final Inspection - Work Order Release

140

QC

Quality Control

Memo

Memo

Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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0.00

102 X

DAS
28

9-89

14-03-19

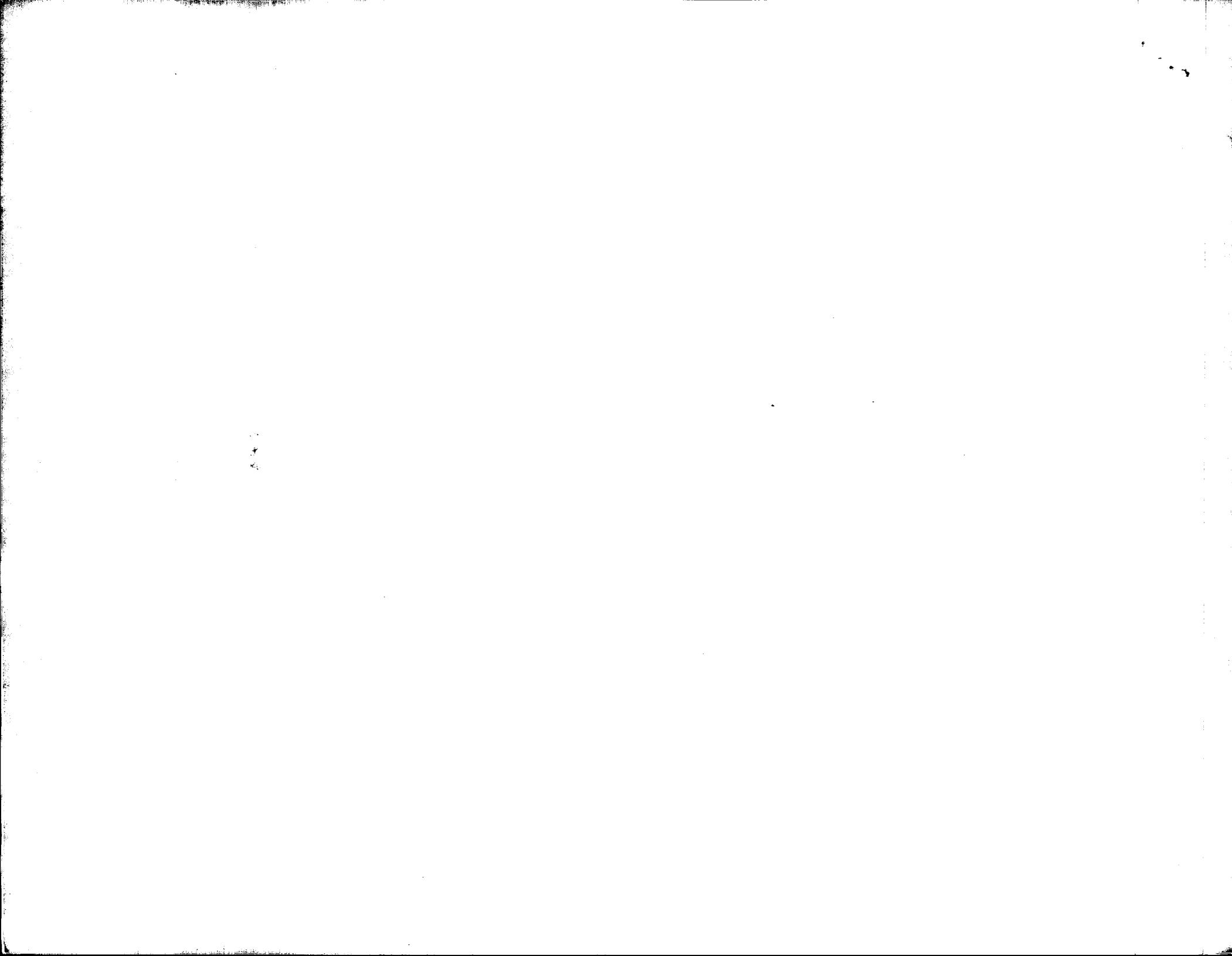
0.00

0.00

0.00

PL14-03-20

MUJ 140319



Picklist Print

March-14-14 3:18:35 PM

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Work Order ID: 114853

11485.3

D3501-1

Parent Item: D3501-1

Start Date: 21/03/2014

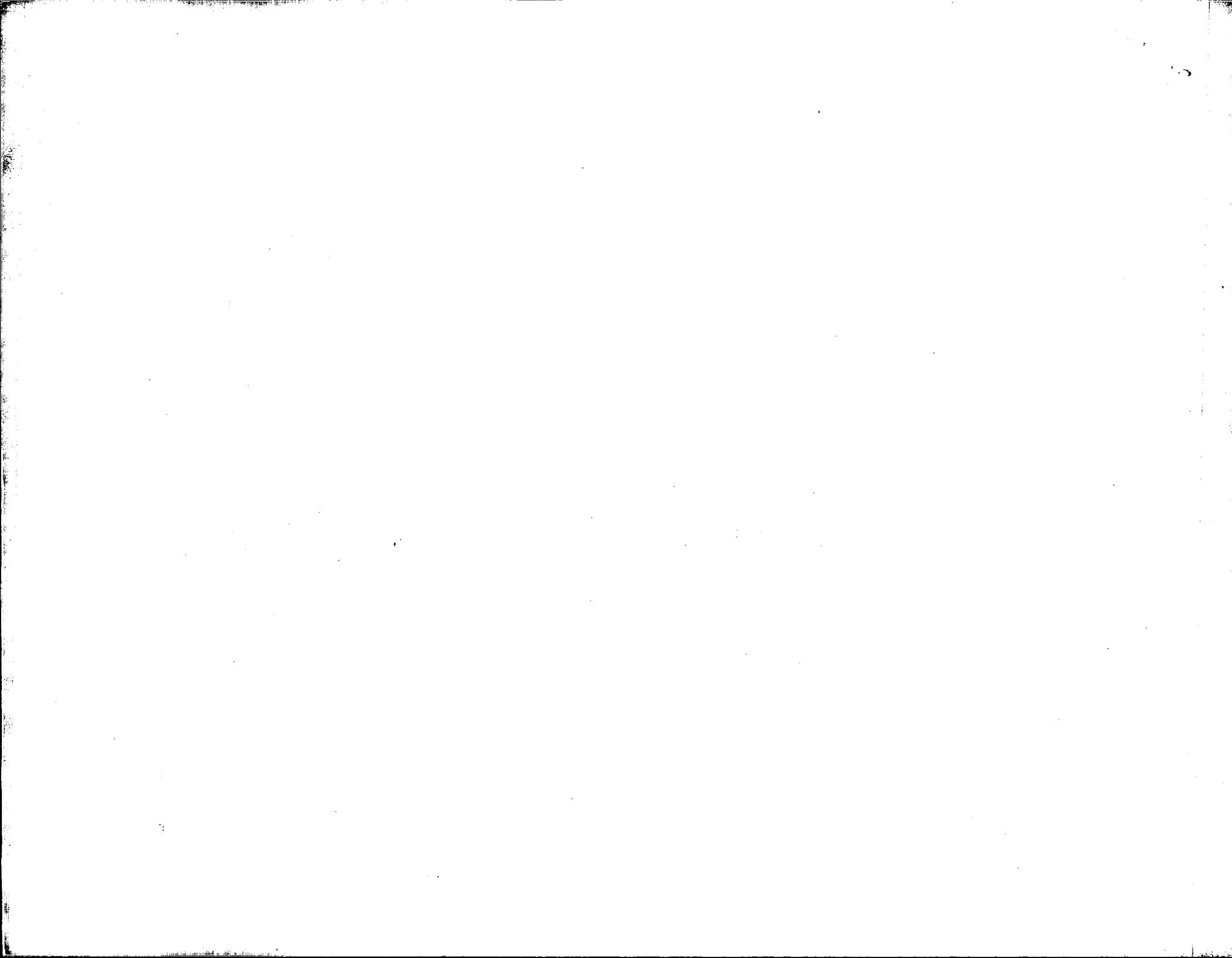
Required Date: 24/03/2014

Parent Item Name: Bush

Start Qty: 100.00

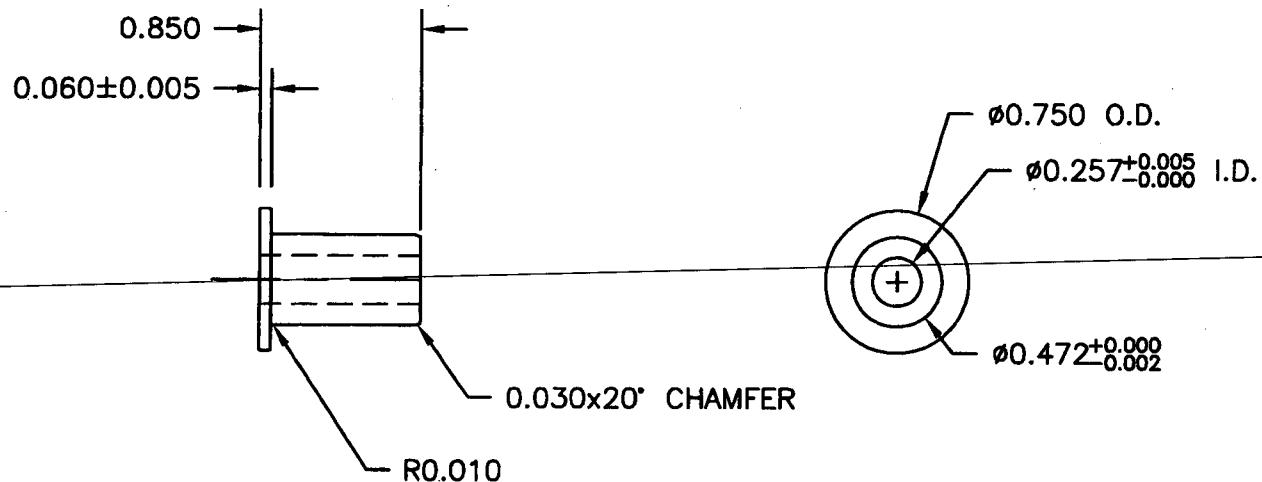
Required Qty: 100.00

Comments: IPP Rev:A New Issue 06-05-09 JLM



DART

DESIGN <i>GP</i>	DRAWN BY <i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>#</i>	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	

**D3501-1 BUSHING**

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASEDd.08.15 *#*

DART AEROSPACE LTD	Work Order:	
Description: Bushing	Part Number:	D3501-1
Inspection Dwg: D3501	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

DAS

Measured by:	<u>F.K.</u>	Audited by:	<u>40</u> <u>9-89</u>	Prototype Approval:	N/A
Date:	<u>14/03/19</u>	Date:	<u>14/03/19</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.10.27	New Issue	KJ/JLM	JLH

11/2014